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(21) International Application Number: PCT/DK89/00250 (22) International Filing Date: 25 October 1989 (25.10.89) (30) Priority data: 3924/88 25 October 1988 (25.10.88) DK (71) Applicant (for all designated States except US): BRØ- DRENE HARTMANN A/S [DK/DK]; Klampenborg- vej 203, DK-2800 Lyngby (DK). (72) Inventor; and (73) Inventor/Applicant (for US only): RASMUSSEN, Torben [DK/DK]; Christoffersallé 63, DK-2800 Lyngby (DK). (74) Agent: BUDDE, SCHOU & CO.; H.C. Andersens Boule- vard 4, DK-1553 Copenhagen V (DK).		(91) Designated States: AT, AT (European patent), AU, BE (European patent), CH, CH (European patent), DE, DE (European patent), FI, FR (European patent), GB, GB (European patent), IT (European patent), JP, KP, LU (European patent), NL, NL (European patent), NO, SE, SE (European patent), US.  Published With international search report.
(54) Title: METHOD FOR THE MANUFACTURE OF CONTOUR-STABLE OBJECTS		
(57) Abstract  By means of a procedure for the manufacture of contour stable objects a fluidized fibre raw material is deposited on a moulding foundation through suction of a pulp of the fibre raw material on that foundation. For this purpose the foundation is applied with an easily drainable pulp created from the fluidized fibre raw material layer in such an amount and the suction is carried out controlled in such a way that on the foundation through suction a fibre raw material layer is deposited having such wall thickness that it substantially provides the desired contour stability of the object.		

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